Crude Oil

Fractional Distillation

Hydrocarbons are compounds that are made up of the elements hydrogen and carbon only.

Crude oil is a **non-renewable resource**, **a fossil fuel**. Crude oil is made up of a mixture of compounds, most of which are long- and short-chain hydrocarbons.

Most of the compounds in crude oil are hydrocarbons called **alkanes**. The alkanes form a **homologous series**. This is a family of hydrocarbons that all share the **same general formula** and have **chemical properties** that are **similar**.

Alkanes are held together by **single bonds**.

The general formula for an alkane is C_nH_{2n+2} .

They differ from the neighbouring alkane with the addition of a $\ensuremath{\mathsf{CH}}_2.$

Alkanes are **saturated hydrocarbons**. This means that all their bonds are taken up and they cannot bond to any more atoms.

Alkanes have **similar chemical properties** but have **different physical properties** due to differences in chain length. The longer the chain, the higher the boiling point of the hydrocarbon.

The first four alkanes are: methane, ethane, propane and butane.

A mnemonic to help you remember the order of the alkanes: **m**ice **e**at **p**aper **b**ags.



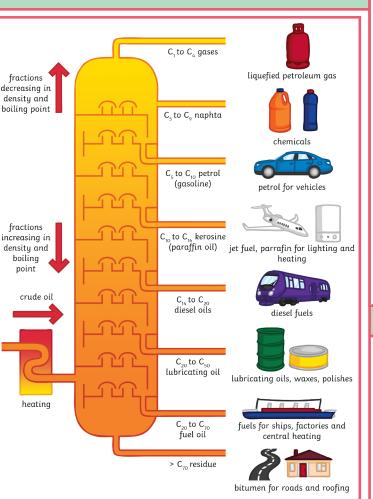
Fractional distillation is used to separate a mixture of long-chain hydrocarbons in crude oil into smaller. more useful fractions. Hydrocarbons have different boiling points depending on their chain length. Each fraction contains hvdrocarbons of a similar chain length. These fractions will boil at different temperatures due to the difference in sizes of the molecules. The different parts of crude oil are called fractions because they are a small part of the original mixture. Crude oil is heated and enters at all column called a fractioning column. The column is **hot at the bottom** and decreases in temperature toward the top. As the crude oil is heated, it begins to evaporate and its vapours begin to rise up through the column. These vapours condense at the different fractions.

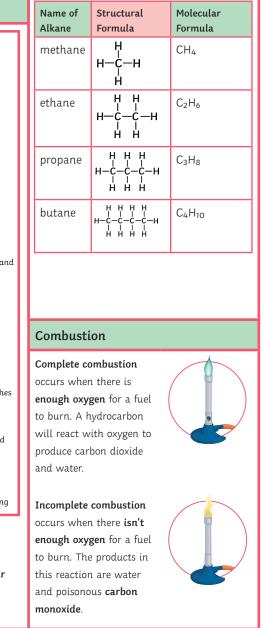
Short-chain hydrocarbons are found at the **top** of the column. This is because shorter chain molecules are held together by **weak**

intermolecular forces resulting in

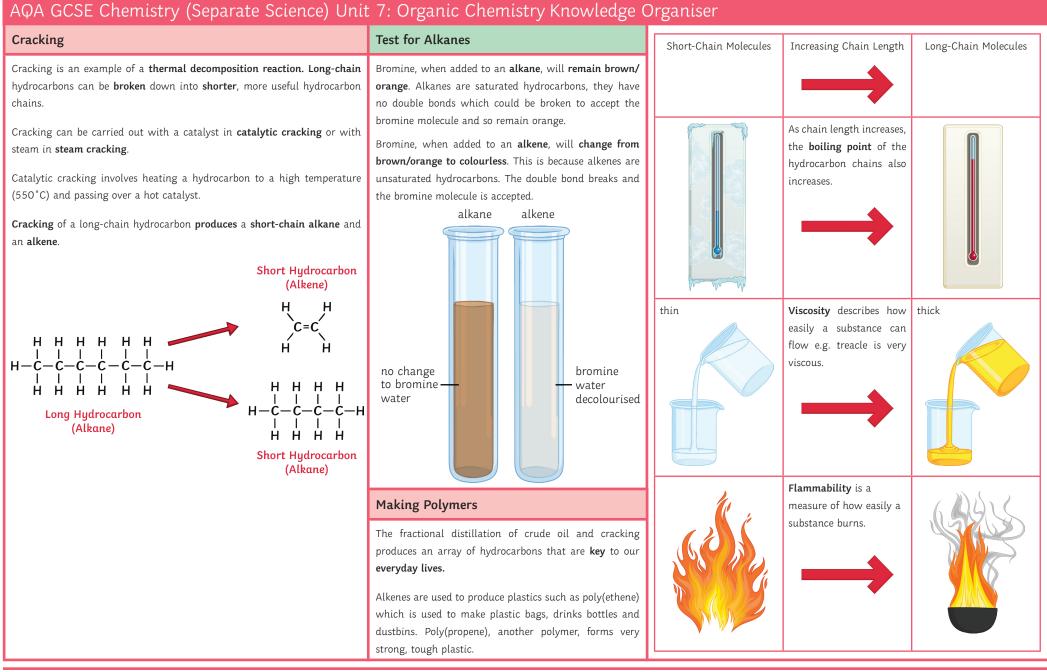
low boiling points. These shorter chain hydrocarbons leave the column as gas.

Long-chain hydrocarbons are found at the bottom of the column and are held together by strong intermolecular forces, resulting in high boiling points.





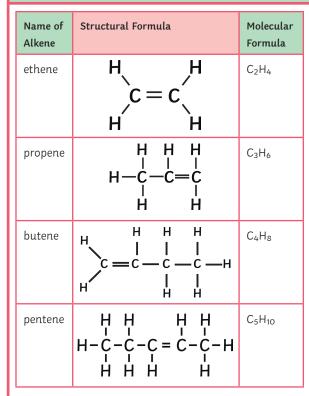








Alkenes (Chemistry Only)



Alkenes are another type of hydrocarbon that is double bonded. The general formula for an alkene is C_nH_{2n} .

Alkenes are **unsaturated hydrocarbons**. In a chemical reaction, the double bond of the alkenes can break. This allows other molecules to bond to it. Note that alkenes all have the suffix 'ene'.

Alkenes, just like alkanes, also undergo **combustion** reactions. Alkenes

Reactions of Alkenes (Chemistry Only)

rarely combust completely and tend to undergo incomplete combustion. When burning in the air, they produce a smoky flame.

Alkenes have the functional group C=C. This double bond between the carbon atoms is able to undergo an addition reaction. This means that

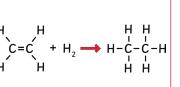
the double bond can break and will accept another molecule. Alkanes are unable to take part in addition reactions as their functional group is C-C. This means the bond cannot break in order to accept a new molecule.

Alkenes are able to react with hydrogen in an addition reaction called hydrogenation. This particular reaction **requires** a catalyst.

Alkenes can also react with water to produce an alcohol. This is called a hydration reaction. The type of compound produced contains a hydroxyl group (-OH), this compound is an alcohol. The reaction requires a high temperature (300°C) and a catalyst.

Addition reactions also occur with the group 7 elements, the halogens. The reaction is called a H halogenation reaction. When an alkene reacts with a halogen, an alkyl halide is produced.

`с=с́ + х-ү → н



Alcohols (Chemistry Only)

Alcohols all belong to the **same homologous group**. This is a group of organic compounds that have the same functional group (-OH, hydroxyl group) and that have similar chemical properties but different physical properties to each other. Note that alcohols all have the suffix 'ol'.

Name of Alcohol	Structural Formula	Molecular Formula	Uses
methanol	Н-С-О-Н Н	CH₃OH	chemical feedstock
ethanol	H H H-C-C-O-H H H	C₂H₅OH	alcoholic drinks, fuels and solvents
propanol	H H H H C-C-C-O-H H H H H H H	C ₃ H ₇ OH	fuels and solvents
butanol	H H H H I I I I H-C-C-C-C-O-H I I I I H H H H	C4H9OH	fuels and solvents





H-C=C-C-C-H + 0 -

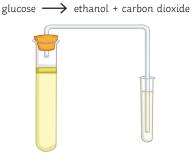
+ Cl-Cl →

Combustion

Fermentation

The alcohol that is found in beers, wines and spirits is called ethanol. Ethanol isn't just used in alcoholic drinks, it can also be used as a fuel in vehicles. Ethanol is made through the process of **fermentation**.

Fermentation is an **anaerobic process** and this means that it occurs **without oxygen**.

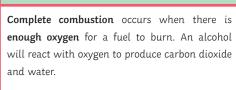


The fermentation process requires yeast, sugar and water, a warm temperature between 25-35°C and a reaction vessel that will allow **carbon dioxide** to **escape** but not allow oxygen to get in.

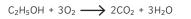
The enzymes needed for fermentation are provided by a single-celled fungus called **yeast**. If the temperature of the reaction mixture is too **cold**, the **fermentation** process will happen very **slowly** or not at all.

If the reaction mixture containing the yeast becomes too **hot**, the **enzymes** may become **denatured** and the process of **fermentation** will **stop**.

If **oxygen** is allowed to enter the reaction vessel, the **ethanol** will **oxidise** and form ethanoic acid making the drink taste of **vinegar**.



ethanol + oxygen \longrightarrow carbon dioxide + water





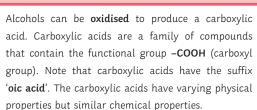
Reactions with Sodium Metal

When dropped into **ethanol**, **sodium** produces **sodium ethoxide** and **hydrogen gas**. Methanol, propanol and butanol all undergo a similar reaction with sodium.

The word equation for this reaction is:

sodium + ethanol \longrightarrow sodium ethoxide + hydrogen

The symbol equation for this reaction is: $2Na + 2C_2H_5OH \longrightarrow 2C_2H_5ONa + H_2$



Oxidation of Alcohol

Oxidation can mean a number of different things: the loss of electrons, the addition of oxygen or the removal of hydrogen. In a chemical equation, the oxidising agent is represented as **[O]**, this symbol means **oxygen from the oxidising agent**.

ethanol + oxidising agent \longrightarrow ethanoic acid + water

 $CH_3CH_2OH + 2[O] \longrightarrow CH_3COOH + H_2O$

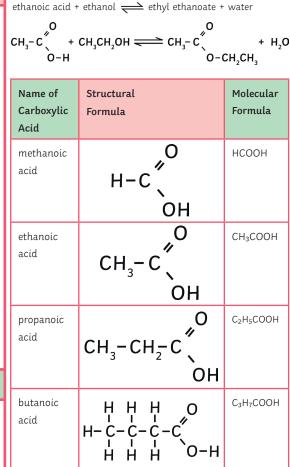
The equation can also be written in two stages. The first stage shows the formation of **ethanal** and the second stage shows its oxidation.

Stage 1: $CH_3CH_2OH + [O] \longrightarrow CH_3CHO + H_2O$ Stage 2: $CH_3CHO + [O] \longrightarrow CH_3COOH$

Carboxylic Acids

Carboxylic acids are able to react with bases to produce a salt and water. They are also able to react with carbonates to produce a salt, water and carbon dioxide.

When a carboxylic acid is heated with an alcohol in the presence of an acid catalyst (usually concentrated sulfuric acid), an **ester** is formed. Esters typically smell fruity and are used in perfumes. They have the functional group **-COO**-.



For example:

Carboxylic acids are **acidic** due to the hydrogen in the functional group (COOH). When a carboxylic acid forms a salt, the hydrogen is lost and replaced with a metal.





visit twinkl.com

Carboxylic Acids - Higher Tier Only

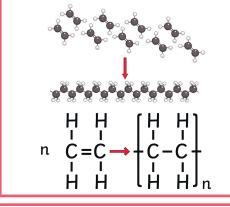
When dissolved in water, carboxylic acids are able to form **acidic solutions**. The pH of the solution is less than 7. They are **weak acids**. Carboxylic acid solutions contain **fewer hydrogen ions** compared with a solution that is the same concentration and contains a strong acid. **Strong acids** are **fully ionised** in solution whereas **weak acids** are only **partially ionised** in solution.

Addition Polymerisation

Addition polymerisation occurs when **two or more monomers** join together to form a **polymer**. For example, during the polymerisation of ethene, many monomers (single units of ethene) are joined together to make poly(ethene). **Poly** meaning '**many**' (many ethene molecules joined together).

The number of ethene molecules that are joined together could be in the thousands, therefore, when writing the equation the letter 'n' is used to represent the **large number of molecules**.

Notice that the **monomer** of **ethene** has a **double bond**. When it bonds to form **poly(ethene)** the double bond breaks and a **single bond** is formed.



Biological Polymers

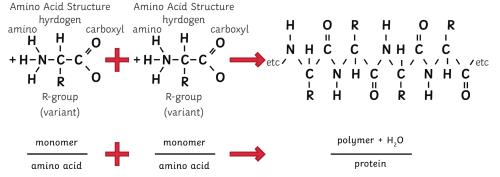
DNA (deoxyribonucleic acid) is an example of a naturally occurring polymer. DNA is a double helix (twisted ladder) and it is made up of two polymer chains that are twisted to form a double helix. The monomers of the two polymer chains are called nucleotides. The four nucleotides in DNA are called adenine, guanine, cytosine and thyroxine. The nucleotide sequence codes for genes. Genes are sections of DNA that determine an organisms characteristics.



Proteins are another example of a naturally occurring polymer. Proteins are made from individual **monomer** units called **amino acids**. Proteins have many roles within our bodies; all enzymes are made from proteins.

Plants make the biological polymers **starch** and **cellulose**. They are made up of individual **monomer** units of **sugar** molecules. **Plants** use **starch** as a way to **store energy**. **Cellulose** is used by plants to give the **cell wall strength**.

There are 20 different types of amino acids and when arranged in a particular order, they produce the proteins that are found within our cells. An amino acid is a molecule that has two functional groups. The amine group (NH₂) and the carboxyl group (COOH). In between these two functional groups is a single carbon atom with a hydrogen atom bonded to it, along with another group. Amino acids bond together through the process of a condensation polymerisation reaction. For every monomer (amino acid) that is added to the growing chain of the polymer, a molecule of water is produced.



Amino Acids – Higher Tier Only

Amino Acids – Higher Tier Only

Addition polymerisation requires the monomers to have a C=C double bond. Condensation polymerisation does not require a C=C double bond but does need two functional groups. When two monomers react, a water molecule is usually produced.

An example of a condensation polymer is polyester. Polyester is made from one **monomer** that has **two hydroxyl groups** and another monomer which has **two carboxylic acid groups**.

